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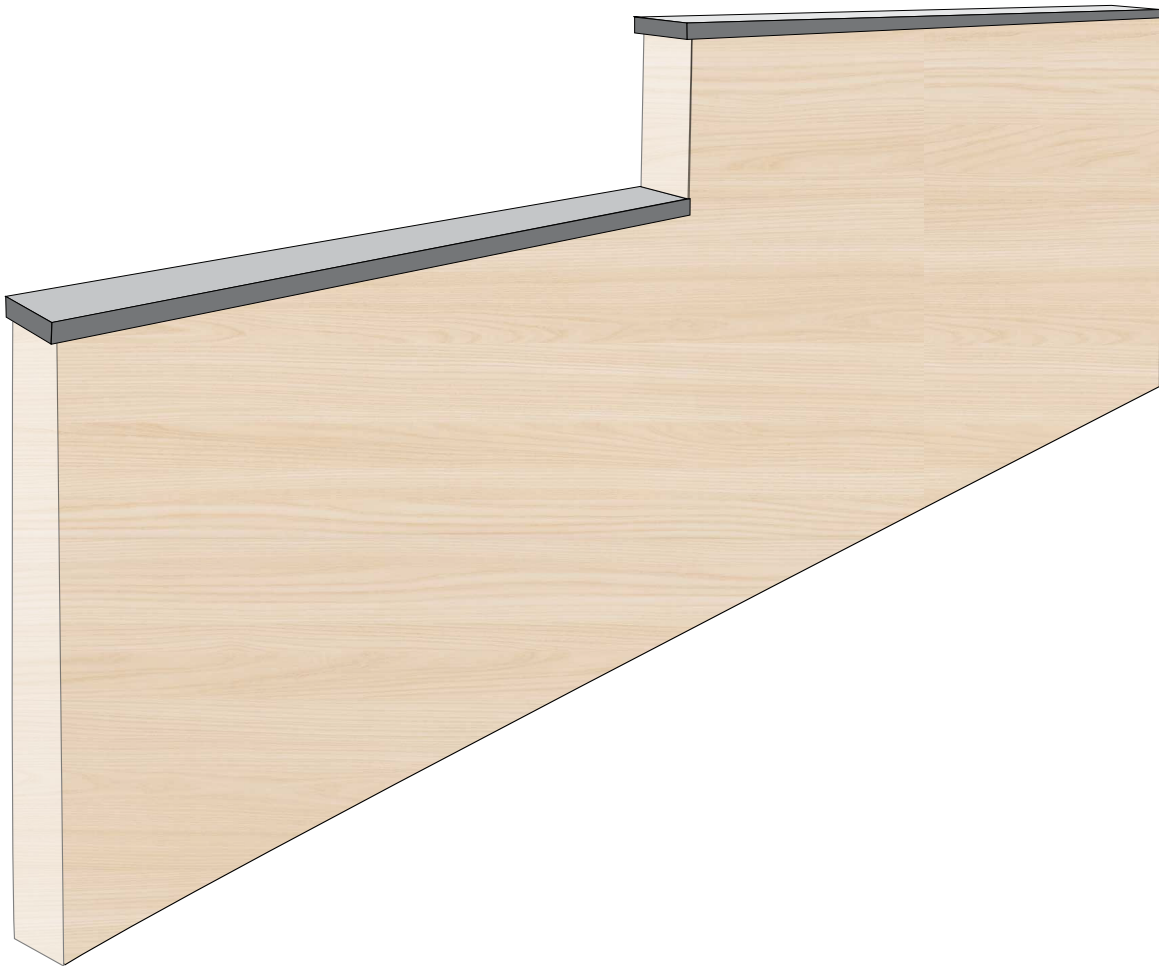
# Installation Instructions

## Wall Laminate Retrofit

2503679 - Step Wall

2503680 - Gated Wall

2503681 - Continuous Wall



**CAUTION:** Please read these instructions completely before attempting to install, operate or service this equipment.

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**P/N 229216  
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## IMPORTANT SAFETY INSTRUCTIONS

Throughout this manual, you will find the following safety words and symbols that signify important safety issues with regards to operating or maintaining the equipment.



**Indicates a hazardous situation which, if not avoided, could result in death or serious injury.**



**Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.**



**Indicates Important Information**

## PARTS IN KIT

### 2503679 - Step Wall

226060 Laminate 4' X 10' - 2 Ea.  
S998566 Top Wall - 1 Ea.  
S998567 Top Wall - 1 Ea.  
S998568 Backer Top - 1 Ea.  
S998569 Backer Top - 1 Ea.  
S998991 Angle Trim - 2 Ea.  
S999000 Angle Trim - 2 Ea.

### 2503680 - Gated Wall

226060 Laminate 4' X 10' - 2 Ea.  
S998566 Top Wall - 2 Ea.  
S998568 Backer Top - 2 Ea.  
2501242 - Gate Assembly - 1 Ea.  
524572 Hinge, - 2 Ea.  
S998991 Angle Trim - 4 Ea.  
S998992 Angle Trim - 2 Ea.

### 2503681 - Continuous Wall

226060 Laminate 4' X 10' - 2 Ea.  
S999766 Top Wall - 1 Ea.  
S999768 Backer Top - 1 Ea.  
S998992 Angle Trim - 2 Ea.

# TOOLS NEEDED



Crow Bar



Nippers



Cleaning Pad



Pry Bar



Channel Locks



Rags



Hammer



Putty Knife



Alcohol



Laminate File



Laminate Roller



Silicone



Laminate Trim Bit



Router



Masking Tape

## WALL PREPARATION

**Take new laminate out of box and lay flat to allow laminate to flatten and come to room temperature.**

**Step 1 *Read these instructions completely before beginning.***

### Step 2

Remove booth top caps using pry bar and hammer make sure all nails and silicone are removed.



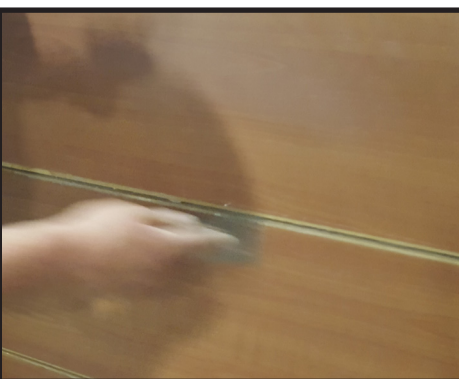
### Step 3

Remove chair rail, all brad nails and t-trim on sides and end.



### Step 4

Remove all silicone in t-mold track.



### Step 5

Clean off complete wall with denature alcohol with lint free towel.





## LAMINATE INSTALLATION

### Step 1

Cut off a strip of laminate with a straight edge for ends that will be recovered.

**NOTE:** Cut at least 1/4" larger than end of wall.



### Step 2

Recover ends first. This will avoid dark seaming on outside view next to customer side. Slowly peel off the back cover and attach to wall.



### Step 3

Use a laminate roller to secure laminate to the end of the wall. Use 35-40psi. 3" j roller works the best on small areas.



### Step 4

Use hand router to trim off excess laminate to make it match wall design that you are working with.

### CAUTION

**Do not route where t-mold track was at.**

**Not following this will damage end piece and will need to start over.**



### Step 5

To prevent chipping use laminate file in a down ward motion to clean off tip that is left.



### Step 6

Score the backing of the laminate about one inch (1") larger than the wall all around. Place laminate to wall to dry fit before removing backing.



## LAMINATE INSTALLATION

### Step 7

Starting at opposite end of gate, peel off a small part of the back cover and attach to wall.



### Step 10

Use hand router to trim off access laminate to make it match wall design that you are working with.



### Step 8

Peel off cover backing slowly as you move down the wall using your hands press laminate against wall to keep it tight and free of air pockets.



### Step 9

Use a laminate roller to secure laminate to the wall. Use 35-40psi. 3" j roller works the best on small areas.



### Step 11

To prevent chipping use laminate file in a down ward motion to clean off tip that is left.



## TOP CAP INSTALLATION

### Step 1

Matchup backer board and stainless top cap.  
Remove protective film from stainless top caps.  
Silicone backer board inside stainless top cap.

### Step 2

Apply silicone to top of wall 2x4 where top caps are going.



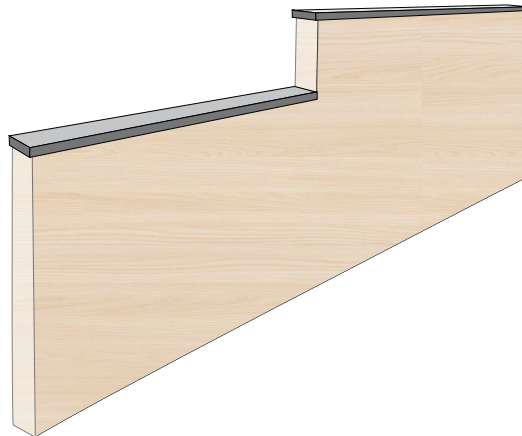
### Step 3

Apply stainless top caps in correct location on wall.  
Use tape to hold in place to allow silicone to cure.  
After 24 hours remove tape.



### Step 4

Using double sided tape secure corner trim to exposed corners of wall.



**PROJECT COMPLETE**



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